

# LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

## Single Supply Quad Operational Amplifiers

The LM324 series are low-cost, quad operational amplifiers with true differential inputs. They have several distinct advantages over standard operational amplifier types in single supply applications. The quad amplifier can operate at supply voltages as low as 3.0 V or as high as 32 V with quiescent currents about one-fifth of those associated with the MC1741 (on a per amplifier basis). The common mode input range includes the negative supply, thereby eliminating the necessity for external biasing components in many applications. The output voltage range also includes the negative power supply voltage.

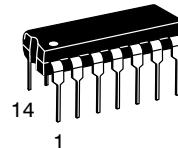
### Features

- Short Circuited Protected Outputs
- True Differential Input Stage
- Single Supply Operation: 3.0 V to 32 V
- Low Input Bias Currents: 100 nA Maximum (LM324A)
- Four Amplifiers Per Package
- Internally Compensated
- Common Mode Range Extends to Negative Supply
- Industry Standard Pinouts
- ESD Clamps on the Inputs Increase Ruggedness without Affecting Device Operation
- NCV Prefix for Automotive and Other Applications Requiring Unique Site and Control Change Requirements; AEC-Q100 Qualified and PPAP Capable
- These Devices are Pb-Free, Halogen Free/BFR Free and are RoHS Compliant

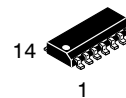


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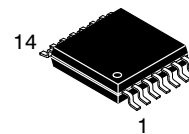
<http://onsemi.com>



**PDIP-14  
N SUFFIX  
CASE 646**

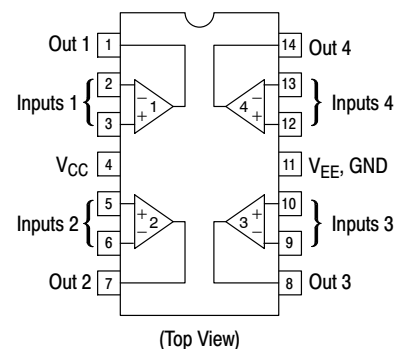


**SOIC-14  
D SUFFIX  
CASE 751A**



**TSSOP-14  
DTB SUFFIX  
CASE 948G**

### PIN CONNECTIONS



### ORDERING INFORMATION

See detailed ordering and shipping information in the package dimensions section on page 10 of this data sheet.

### DEVICE MARKING INFORMATION

See general marking information in the device marking section on page 11 of this data sheet.

# LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

## MAXIMUM RATINGS ( $T_A = +25^\circ\text{C}$ , unless otherwise noted.)

Rating	Symbol	Value	Unit
Power Supply Voltages Single Supply Split Supplies	$V_{CC}$ $V_{CC}, V_{EE}$	32 $\pm 16$	Vdc
Input Differential Voltage Range (Note 1)	$V_{IDR}$	$\pm 32$	Vdc
Input Common Mode Voltage Range (Note 2)	$V_{ICR}$	-0.3 to 32	Vdc
Output Short Circuit Duration	$t_{SC}$	Continuous	
Junction Temperature	$T_J$	150	$^\circ\text{C}$
Thermal Resistance, Junction-to-Air (Note 3)	$R_{\theta JA}$	Case 646 118 Case 751A 156 Case 948G 190	$^\circ\text{C}/\text{W}$
Storage Temperature Range	$T_{stg}$	-65 to +150	$^\circ\text{C}$
ESD Protection at any Pin Human Body Model Machine Model	$V_{esd}$	2000 200	V
Operating Ambient Temperature Range	$T_A$	LM224 -25 to +85 LM324, 324A 0 to +70 LM2902 -40 to +105 LM2902V, NCV2902 (Note 4) -40 to +125	$^\circ\text{C}$

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

1. Split Power Supplies.
2. For supply voltages less than 32 V, the absolute maximum input voltage is equal to the supply voltage.
3. All  $R_{\theta JA}$  measurements made on evaluation board with 1 oz. copper traces of minimum pad size. All device outputs were active.
4. *NCV2902 is qualified for automotive use.*

# LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

## ELECTRICAL CHARACTERISTICS ( $V_{CC} = 5.0\text{ V}$ , $V_{EE} = \text{GND}$ , $T_A = 25^\circ\text{C}$ , unless otherwise noted.)

Characteristics	Symbol	LM224			LM324A			LM324			LM2902			LM2902V/NCV2902			Unit
		Min	Typ	Max	Min	Typ	Max	Min	Typ	Max	Min	Typ	Max	Min	Typ	Max	
Input Offset Voltage $V_{CC} = 5.0\text{ V}$ to $30\text{ V}$ $V_{ICR} = 0\text{ V}$ to $V_{CC} - 1.7\text{ V}$ , $V_O = 1.4\text{ V}$ , $R_S = 0\ \Omega$ $T_A = 25^\circ\text{C}$ $T_A = T_{\text{high}}$ (Note 5) $T_A = T_{\text{low}}$ (Note 5)	$V_{IO}$	-	2.0	5.0	-	2.0	3.0	-	2.0	7.0	-	2.0	7.0	-	2.0	7.0	mV
Average Temperature Coefficient of Input Offset Voltage $T_A = T_{\text{high}}$ to $T_{\text{low}}$ (Notes 5 and 7)	$\Delta V_{IO}/\Delta T$	-	7.0	-	-	7.0	30	-	7.0	-	-	7.0	-	-	7.0	-	$\mu\text{V}/^\circ\text{C}$
Input Offset Current $T_A = T_{\text{high}}$ to $T_{\text{low}}$ (Note 5)	$I_{IO}$	-	3.0	30	-	5.0	30	-	5.0	50	-	5.0	50	-	5.0	50	nA
Average Temperature Coefficient of Input Offset Current $T_A = T_{\text{high}}$ to $T_{\text{low}}$ (Notes 5 and 7)	$\Delta I_{IO}/\Delta T$	-	10	-	-	10	300	-	10	-	-	10	-	-	10	-	$\text{pA}/^\circ\text{C}$
Input Bias Current $T_A = T_{\text{high}}$ to $T_{\text{low}}$ (Note 5)	$I_{IB}$	-	-90	-150	-	-45	-100	-	-90	-250	-	-90	-250	-	-90	-250	nA
Input Common Mode Voltage Range (Note 6) $V_{CC} = 30\text{ V}$ $T_A = +25^\circ\text{C}$ $T_A = T_{\text{high}}$ to $T_{\text{low}}$ (Note 5)	$V_{ICR}$	0	-	28.3	0	-	28.3	0	-	28.3	0	-	28.3	0	-	28.3	V
Differential Input Voltage Range	$V_{IDR}$	-	-	$V_{CC}$	-	-	$V_{CC}$	-	-	$V_{CC}$	-	-	$V_{CC}$	-	-	$V_{CC}$	V
Large Signal Open Loop Voltage Gain $R_L = 2.0\text{ k}\Omega$ , $V_{CC} = 15\text{ V}$ , for Large $V_O$ Swing $T_A = T_{\text{high}}$ to $T_{\text{low}}$ (Note 5)	$A_{VOL}$	50	100	-	25	100	-	25	100	-	25	100	-	25	100	-	V/mV
Channel Separation $10\text{ kHz} \leq f \leq 20\text{ kHz}$ , Input Referenced	CS	-	-120	-	-	-120	-	-	-120	-	-	-120	-	-	-120	-	dB
Common Mode Rejection, $R_S \leq 10\text{ k}\Omega$	CMR	70	85	-	65	70	-	65	70	-	50	70	-	50	70	-	dB
Power Supply Rejection	PSR	65	100	-	65	100	-	65	100	-	50	100	-	50	100	-	dB

5. LM224:  $T_{\text{low}} = -25^\circ\text{C}$ ,  $T_{\text{high}} = +85^\circ\text{C}$   
 LM324/LM324A:  $T_{\text{low}} = 0^\circ\text{C}$ ,  $T_{\text{high}} = +70^\circ\text{C}$   
 LM2902:  $T_{\text{low}} = -40^\circ\text{C}$ ,  $T_{\text{high}} = +105^\circ\text{C}$   
 LM2902V & NCV2902:  $T_{\text{low}} = -40^\circ\text{C}$ ,  $T_{\text{high}} = +125^\circ\text{C}$   
*NCV2902 is qualified for automotive use.*

6. The input common mode voltage or either input signal voltage should not be allowed to go negative by more than 0.3 V. The upper end of the common mode voltage range is  $V_{CC} - 1.7\text{ V}$ , but either or both inputs can go to +32 V without damage, independent of the magnitude of  $V_{CC}$ .
7. Guaranteed by design.

# LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

## ELECTRICAL CHARACTERISTICS ( $V_{CC} = 5.0\text{ V}$ , $V_{EE} = \text{GND}$ , $T_A = 25^\circ\text{C}$ , unless otherwise noted.)

Characteristics	Symbol	LM224			LM324A			LM324			LM2902			LM2902V/NCV2902			Unit	
		Min	Typ	Max	Min	Typ	Max	Min	Typ	Max	Min	Typ	Max	Min	Typ	Max		
Output Voltage – High Limit $V_{CC} = 5.0\text{ V}$ , $R_L = 2.0\text{ k}\Omega$ , $T_A = 25^\circ\text{C}$	$V_{OH}$	3.3	3.5	–	3.3	3.5	–	3.3	3.5	–	3.3	3.5	–	3.3	3.5	–	V	
$V_{CC} = 30\text{ V}$ $R_L = 2.0\text{ k}\Omega$ ( $T_A = T_{\text{high}}$ to $T_{\text{low}}$ ) (Note 8)		26	–	–	26	–	–	26	–	–	26	–	–	26	–	–		
$V_{CC} = 30\text{ V}$ $R_L = 10\text{ k}\Omega$ ( $T_A = T_{\text{high}}$ to $T_{\text{low}}$ ) (Note 8)		27	28	–	27	28	–	27	28	–	27	28	–	27	28	–		
Output Voltage – Low Limit, $V_{CC} = 5.0\text{ V}$ , $R_L = 10\text{ k}\Omega$ , $T_A = T_{\text{high}}$ to $T_{\text{low}}$ (Note 8)	$V_{OL}$	–	5.0	20	–	5.0	20	–	5.0	20	–	5.0	100	–	5.0	100	mV	
Output Source Current ( $V_{ID} = +1.0\text{ V}$ , $V_{CC} = 15\text{ V}$ ) $T_A = 25^\circ\text{C}$ $T_A = T_{\text{high}}$ to $T_{\text{low}}$ (Note 8)	$I_{O+}$	20	40	–	20	40	–	20	40	–	20	40	–	20	40	–	mA	
Output Sink Current ( $V_{ID} = -1.0\text{ V}$ , $V_{CC} = 15\text{ V}$ ) $T_A = 25^\circ\text{C}$ $T_A = T_{\text{high}}$ to $T_{\text{low}}$ (Note 8)	$I_{O-}$	10	20	–	10	20	–	10	20	–	10	20	–	10	20	–	mA	
		( $V_{ID} = -1.0\text{ V}$ , $V_O = 200\text{ mV}$ , $T_A = 25^\circ\text{C}$ )	5.0	8.0	–	5.0	8.0	–	5.0	8.0	–	5.0	8.0	–	5.0	8.0	–	$\mu\text{A}$
Output Short Circuit to Ground (Note 9)	$I_{SC}$	–	40	60	–	40	60	–	40	60	–	40	60	–	40	60	mA	
Power Supply Current ( $T_A = T_{\text{high}}$ to $T_{\text{low}}$ ) (Note 8)	$I_{CC}$	$V_{CC} = 30\text{ V}$ $V_O = 0\text{ V}$ , $R_L = \infty$	–	–	3.0	–	1.4	3.0	–	–	3.0	–	–	3.0	–	–	3.0	mA
		$V_{CC} = 5.0\text{ V}$ , $V_O = 0\text{ V}$ , $R_L = \infty$	–	–	1.2	–	0.7	1.2	–	–	1.2	–	–	1.2	–	–	1.2	

8. LM224:  $T_{\text{low}} = -25^\circ\text{C}$ ,  $T_{\text{high}} = +85^\circ\text{C}$   
 LM324/LM324A:  $T_{\text{low}} = 0^\circ\text{C}$ ,  $T_{\text{high}} = +70^\circ\text{C}$   
 LM2902:  $T_{\text{low}} = -40^\circ\text{C}$ ,  $T_{\text{high}} = +105^\circ\text{C}$   
 LM2902V & NCV2902:  $T_{\text{low}} = -40^\circ\text{C}$ ,  $T_{\text{high}} = +125^\circ\text{C}$   
*NCV2902 is qualified for automotive use.*

9. The input common mode voltage or either input signal voltage should not be allowed to go negative by more than 0.3 V. The upper end of the common mode voltage range is  $V_{CC} - 1.7\text{ V}$ , but either or both inputs can go to +32 V without damage, independent of the magnitude of  $V_{CC}$ .

LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

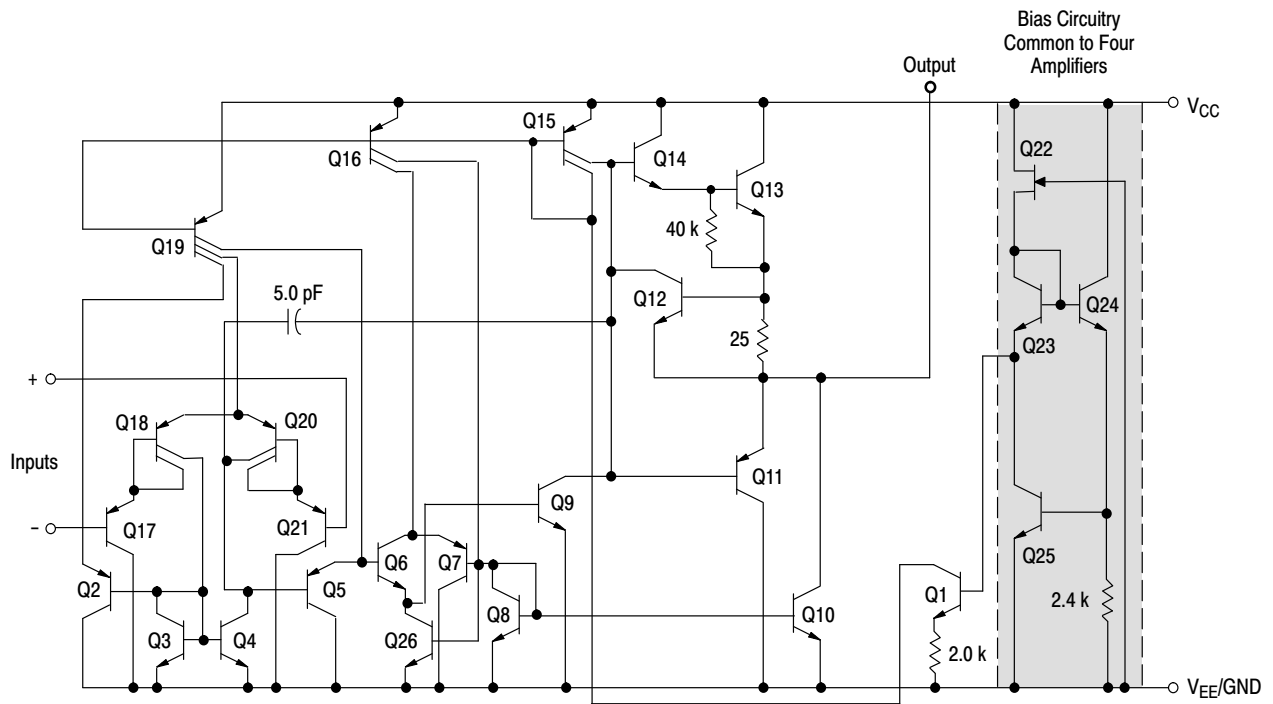


Figure 1. Representative Circuit Diagram  
(One-Fourth of Circuit Shown)

CIRCUIT DESCRIPTION

The LM324 series is made using four internally compensated, two-stage operational amplifiers. The first stage of each consists of differential input devices Q20 and Q18 with input buffer transistors Q21 and Q17 and the differential to single ended converter Q3 and Q4. The first stage performs not only the first stage gain function but also performs the level shifting and transconductance reduction functions. By reducing the transconductance, a smaller compensation capacitor (only 5.0 pF) can be employed, thus saving chip area. The transconductance reduction is accomplished by splitting the collectors of Q20 and Q18. Another feature of this input stage is that the input common mode range can include the negative supply or ground, in single supply operation, without saturating either the input devices or the differential to single-ended converter. The second stage consists of a standard current source load amplifier stage.

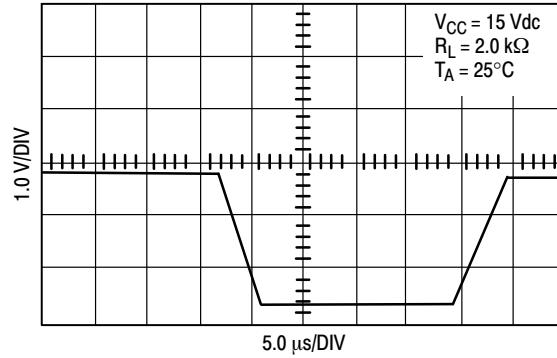


Figure 2. Large Signal Voltage Follower Response

Each amplifier is biased from an internal-voltage regulator which has a low temperature coefficient thus giving each amplifier good temperature characteristics as well as excellent power supply rejection.

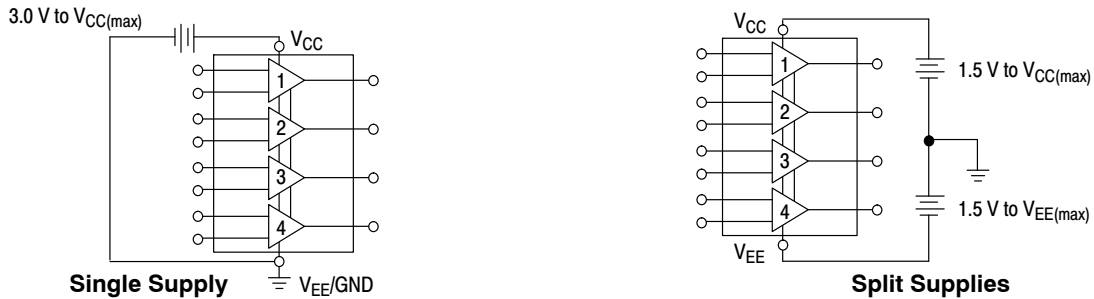


Figure 3.

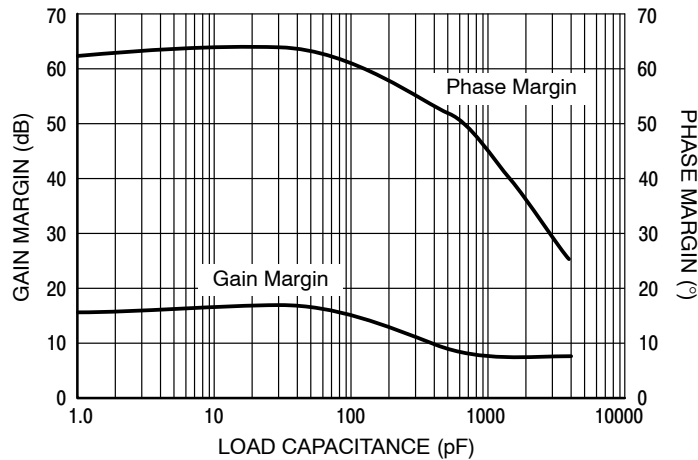


Figure 4. Gain and Phase Margin

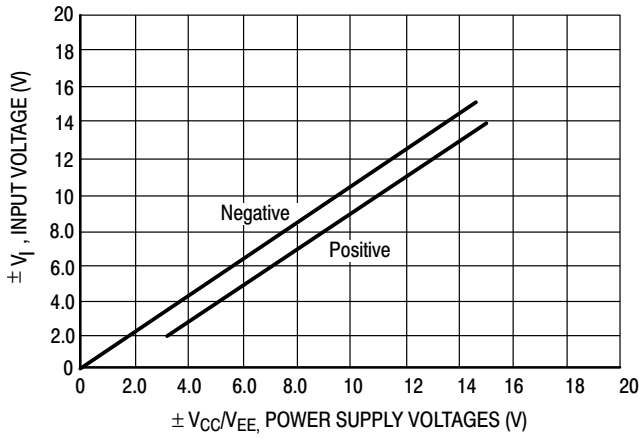


Figure 5. Input Voltage Range

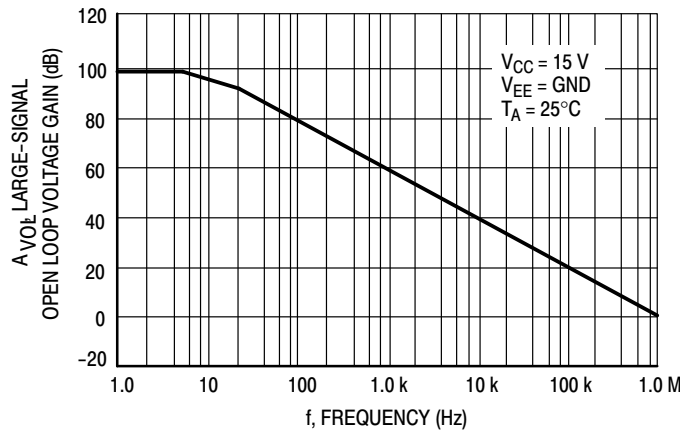


Figure 6. Open Loop Frequency

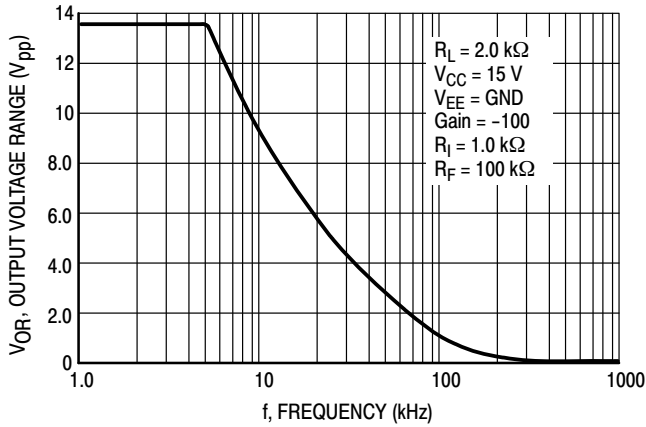


Figure 7. Large-Signal Frequency Response

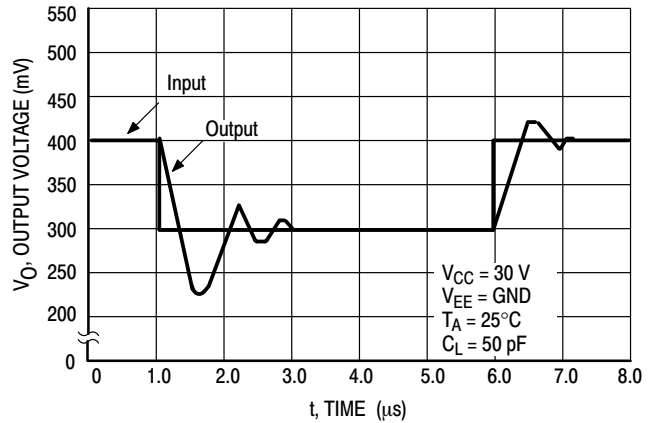


Figure 8. Small-Signal Voltage Follower Pulse Response (Noninverting)

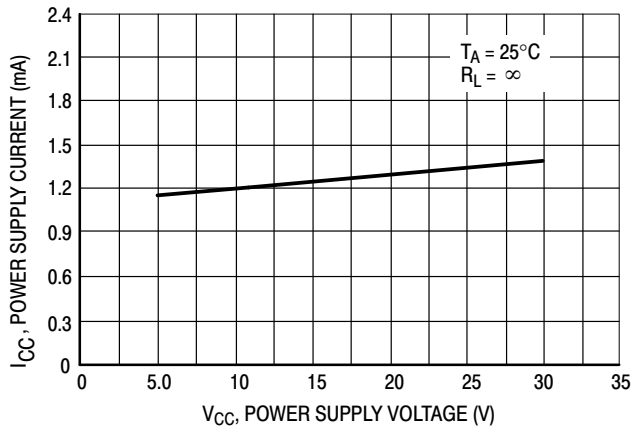


Figure 9. Power Supply Current versus Power Supply Voltage

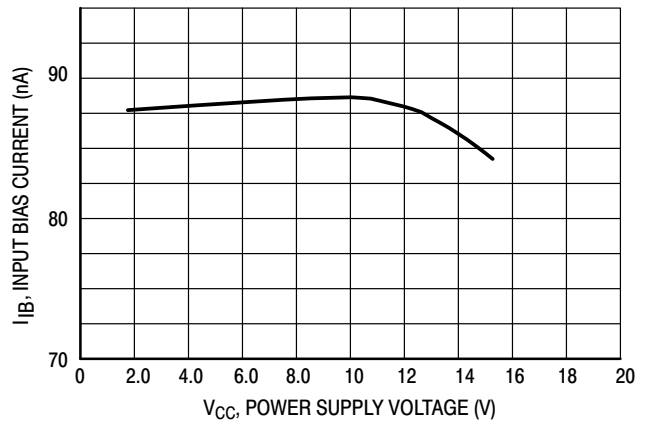


Figure 10. Input Bias Current versus Power Supply Voltage

LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

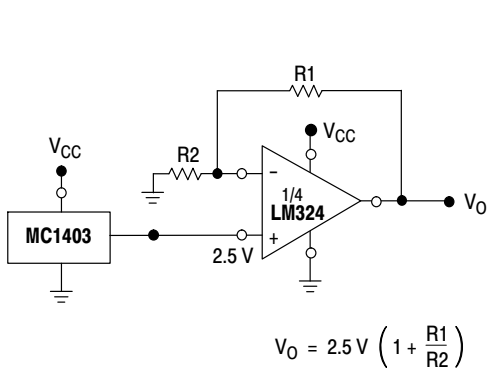


Figure 11. Voltage Reference

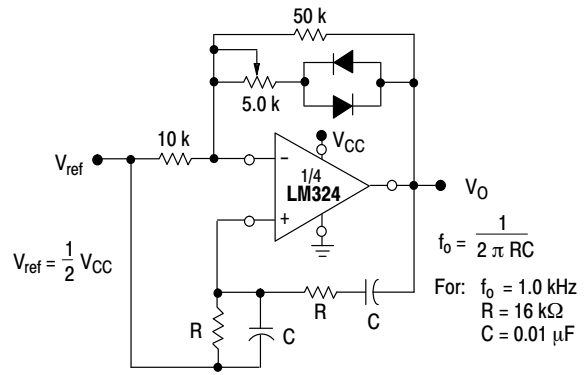


Figure 12. Wien Bridge Oscillator

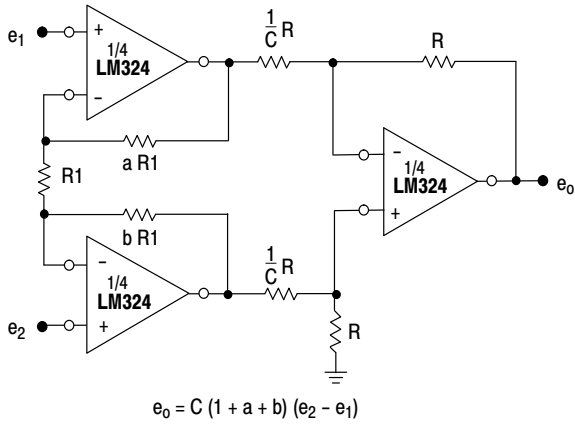


Figure 13. High Impedance Differential Amplifier

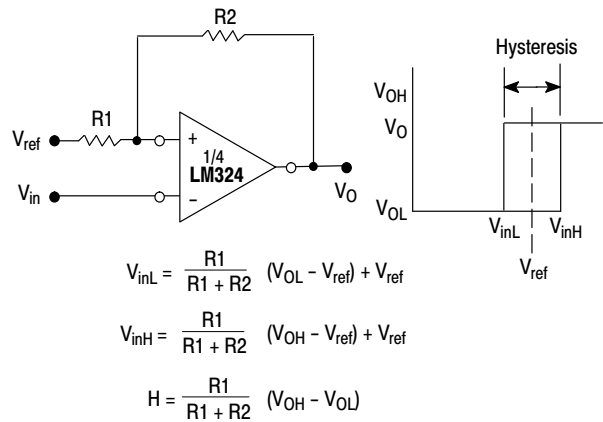


Figure 14. Comparator with Hysteresis

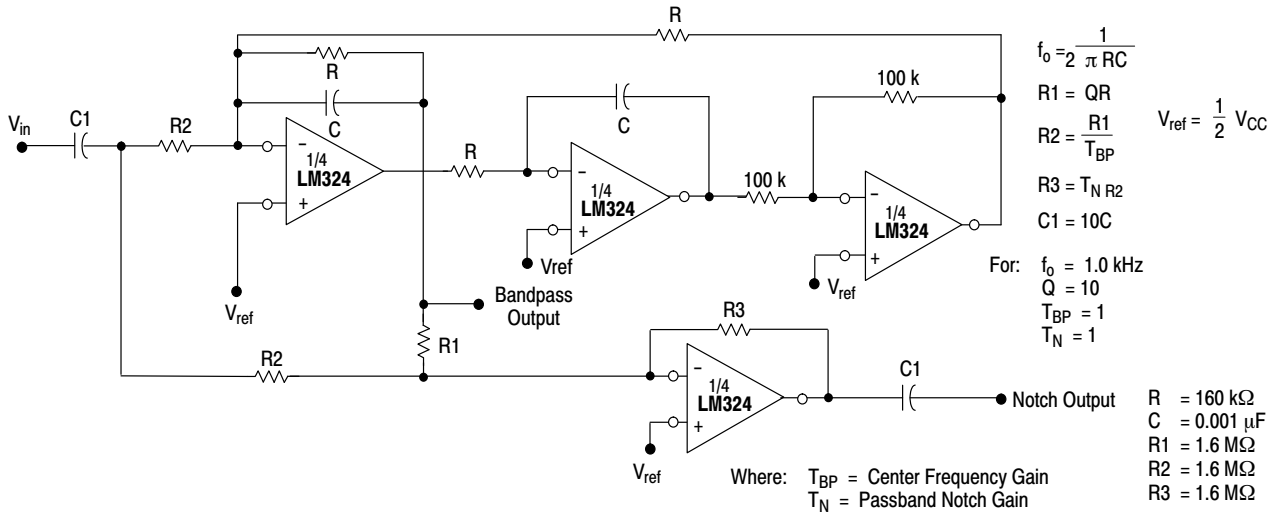


Figure 15. Bi-Quad Filter



LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

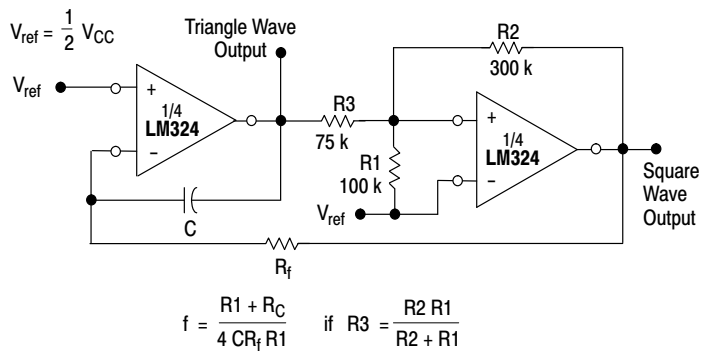


Figure 16. Function Generator



Figure 17. Multiple Feedback Bandpass Filter

Given:  $f_0$  = center frequency  
 $A(f_0)$  = gain at center frequency

Choose value  $f_0, C$

Then:  $R3 = \frac{Q}{\pi f_0 C}$

$$R1 = \frac{R3}{2 A(f_0)}$$

$$R2 = \frac{R1 R3}{4Q^2 R1 - R3}$$

For less than 10% error from operational amplifier,  $\frac{Q_0 f_0}{BW} < 0.1$

where  $f_0$  and BW are expressed in Hz.

If source impedance varies, filter may be preceded with voltage follower buffer to stabilize filter parameters.

# LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

## ORDERING INFORMATION

Device	Operating Temperature Range	Package	Shipping <sup>†</sup>
LM224DG	-25°C to +85°C	SOIC-14 (Pb-Free)	55 Units/Rail
LM224DR2G		SOIC-14 (Pb-Free)	2500/Tape & Reel
LM224DTBG		TSSOP-14 (Pb-Free)	96 Units/Tube
LM224DTBR2G		TSSOP-14 (Pb-Free)	2500/Tape & Reel
LM224NG		PDIP-14 (Pb-Free)	25 Units/Rail
LM324DG	0°C to +70°C	SOIC-14 (Pb-Free)	55 Units/Rail
LM324DR2G		SOIC-14 (Pb-Free)	2500/Tape & Reel
LM324DTBG		TSSOP-14 (Pb-Free)	96 Units/Tube
LM324DTBR2G		TSSOP-14 (Pb-Free)	2500/Tape & Reel
LM324NG		PDIP-14 (Pb-Free)	25 Units/Rail
LM324ADG		SOIC-14 (Pb-Free)	55 Units/Rail
LM324ADR2G		SOIC-14 (Pb-Free)	2500/Tape & Reel
LM324ADTBG		TSSOP-14 (Pb-Free)	96 Units/Tube
LM324ADTBR2G		TSSOP-14 (Pb-Free)	2500/Tape & Reel
LM324ANG	PDIP-14 (Pb-Free)	25 Units/Rail	
LM2902DG	-40°C to +105°C	SOIC-14 (Pb-Free)	55 Units/Rail
LM2902DR2G		SOIC-14 (Pb-Free)	2500/Tape & Reel
LM2902DTBG		TSSOP-14 (Pb-Free)	96 Units/Tube
LM2902DTBR2G		TSSOP-14 (Pb-Free)	2500/Tape & Reel
LM2902NG		PDIP-14 (Pb-Free)	25 Units/Rail
LM2902VDG	-40°C to +125°C	SOIC-14 (Pb-Free)	55 Units/Rail
LM2902VDR2G		SOIC-14 (Pb-Free)	2500/Tape & Reel
LM2902VDTBG		TSSOP-14 (Pb-Free)	96 Units/Tube
LM2902VDTBR2G		TSSOP-14 (Pb-Free)	2500/Tape & Reel
LM2902VNG		PDIP-14 (Pb-Free)	25 Units/Rail
NCV2902DR2G*		SOIC-14 (Pb-Free)	2500/Tape & Reel
NCV2902DTBR2G*		TSSOP-14 (Pb-Free)	

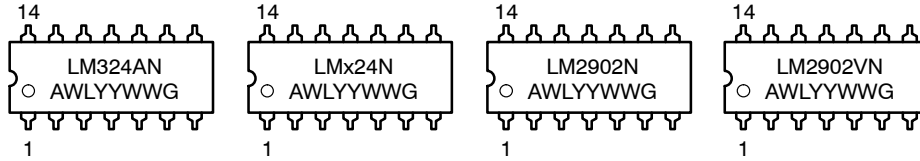
<sup>†</sup>For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

\*NCV Prefix for Automotive and Other Applications Requiring Unique Site and Control Change Requirements; AEC-Q100 Qualified and PPAP Capable.

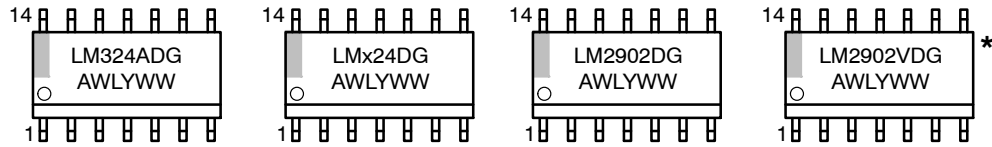
# LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

## MARKING DIAGRAMS

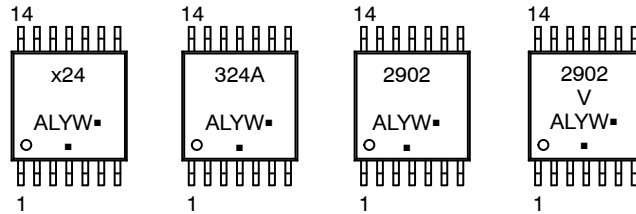
### PDIP-14 N SUFFIX CASE 646



### SOIC-14 D SUFFIX CASE 751A



### TSSOP-14 DTB SUFFIX CASE 948G



- x = 2 or 3
- A = Assembly Location
- WL, L = Wafer Lot
- YY, Y = Year
- WW, W = Work Week
- G or ▪ = Pb-Free Package

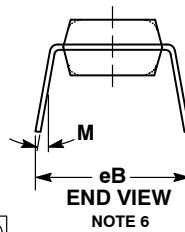
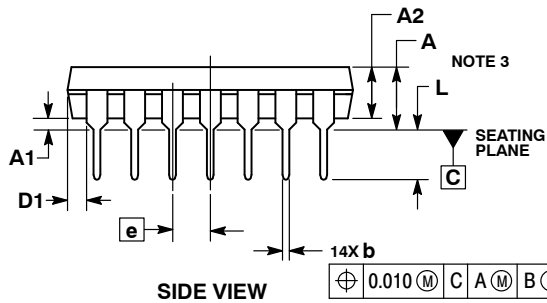
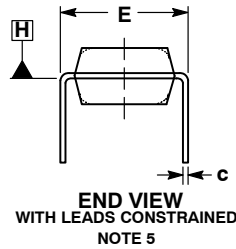
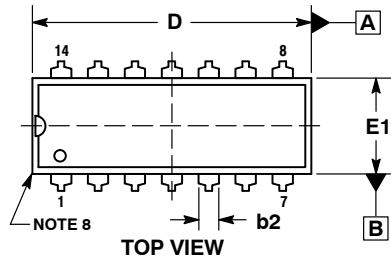
(Note: Microdot may be in either location)

\*This marking diagram also applies to NCV2902.

# LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

## PACKAGE DIMENSIONS

### PDIP-14 CASE 646-06 ISSUE R



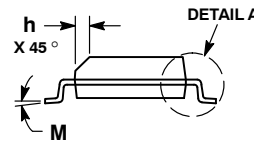
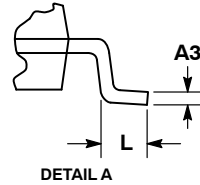
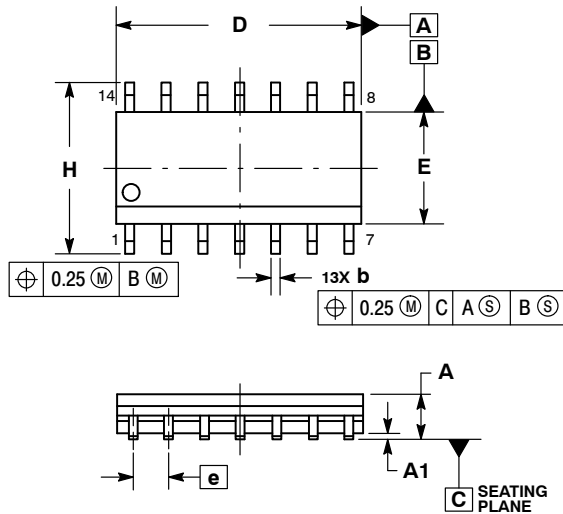
#### NOTES:

1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994.
2. CONTROLLING DIMENSION: INCHES.
3. DIMENSIONS A, A1 AND L ARE MEASURED WITH THE PACKAGE SEATED IN JEDEC SEATING PLANE GAUGE GS-3.
4. DIMENSIONS D, D1 AND E1 DO NOT INCLUDE MOLD FLASH OR PROTRUSIONS. MOLD FLASH OR PROTRUSIONS ARE NOT TO EXCEED 0.10 INCH.
5. DIMENSION E IS MEASURED AT A POINT 0.015 BELOW DATUM PLANE H WITH THE LEADS CONSTRAINED PERPENDICULAR TO DATUM C.
6. DIMENSION E3 IS MEASURED AT THE LEAD TIPS WITH THE LEADS UNCONSTRAINED.
7. DATUM PLANE H IS COINCIDENT WITH THE BOTTOM OF THE LEADS, WHERE THE LEADS EXIT THE BODY.
8. PACKAGE CONTOUR IS OPTIONAL (ROUNDED OR SQUARE CORNERS).

DIM	INCHES		MILLIMETERS	
	MIN	MAX	MIN	MAX
A	----	0.210	---	5.33
A1	0.015	----	0.38	---
A2	0.115	0.195	2.92	4.95
b	0.014	0.022	0.35	0.56
b2	0.060 TYP		1.52 TYP	
C	0.008	0.014	0.20	0.36
D	0.735	0.775	18.67	19.69
D1	0.005	----	0.13	---
E	0.300	0.325	7.62	8.26
E1	0.240	0.280	6.10	7.11
e	0.100 BSC		2.54 BSC	
eB	----	0.430	---	10.92
L	0.115	0.150	2.92	3.81
M	----	10°	---	10°

PACKAGE DIMENSIONS

SOIC-14  
CASE 751A-03  
ISSUE K

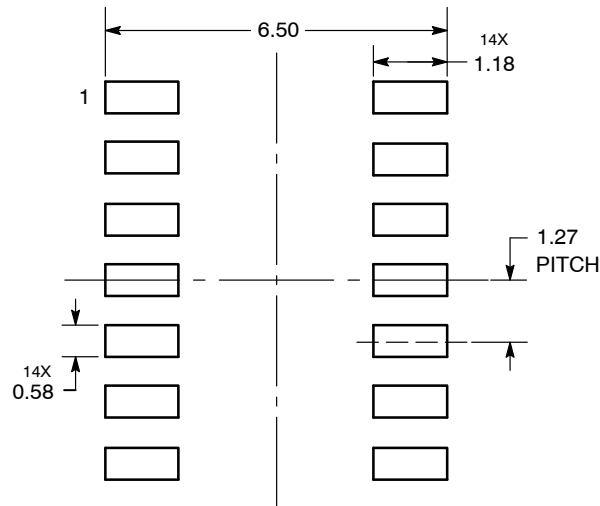


NOTES:

1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994.
2. CONTROLLING DIMENSION: MILLIMETERS.
3. DIMENSION b DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE PROTRUSION SHALL BE 0.13 TOTAL IN EXCESS OF AT MAXIMUM MATERIAL CONDITION.
4. DIMENSIONS D AND E DO NOT INCLUDE MOLD PROTRUSIONS.
5. MAXIMUM MOLD PROTRUSION 0.15 PER SIDE.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	1.35	1.75	0.054	0.068
A1	0.10	0.25	0.004	0.010
A3	0.19	0.25	0.008	0.010
b	0.35	0.49	0.014	0.019
D	8.55	8.75	0.337	0.344
E	3.80	4.00	0.150	0.157
e	1.27 BSC		0.050 BSC	
H	5.80	6.20	0.228	0.244
h	0.25	0.50	0.010	0.019
L	0.40	1.25	0.016	0.049
M	0°	7°	0°	7°

SOLDERING FOOTPRINT\*



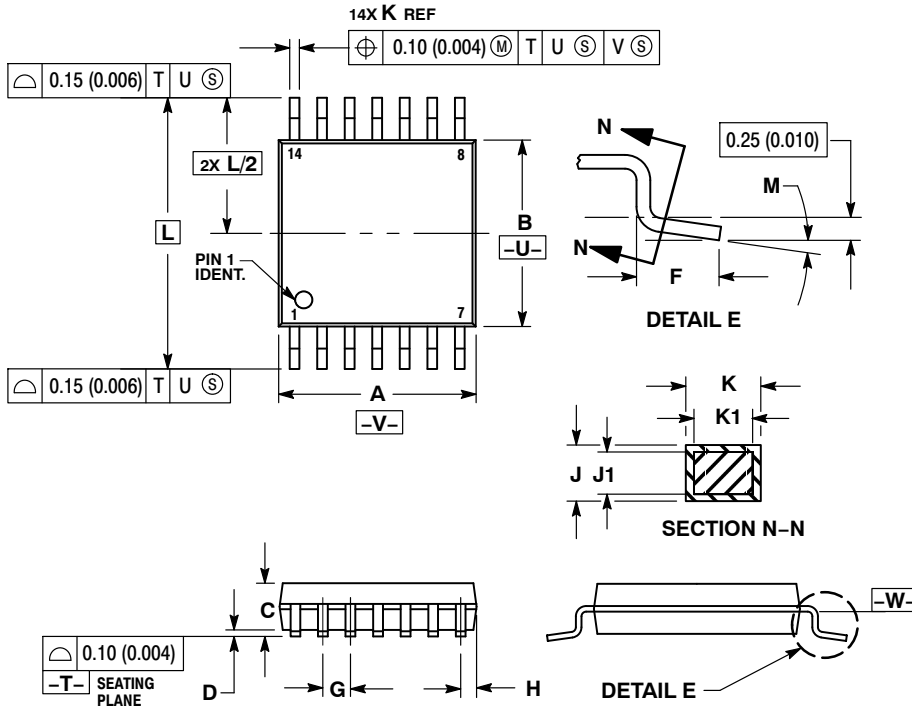
DIMENSIONS: MILLIMETERS

\*For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

# LM324, LM324A, LM224, LM2902, LM2902V, NCV2902

## PACKAGE DIMENSIONS

TSSOP-14  
CASE 948G  
ISSUE B

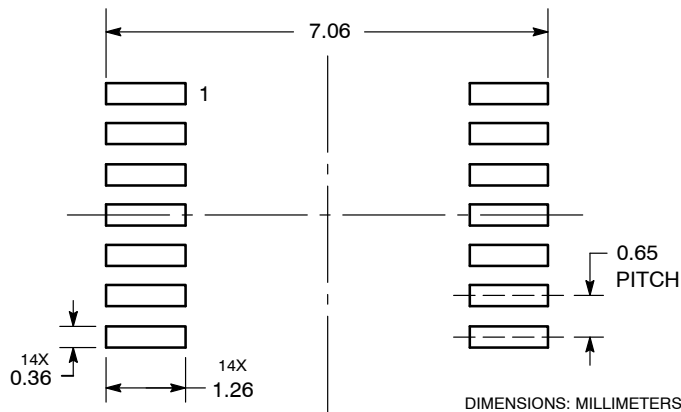


### NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: MILLIMETER.
3. DIMENSION A DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS. MOLD FLASH OR GATE BURRS SHALL NOT EXCEED 0.15 (0.006) PER SIDE.
4. DIMENSION B DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSION. INTERLEAD FLASH OR PROTRUSION SHALL NOT EXCEED 0.25 (0.010) PER SIDE.
5. DIMENSION K DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.08 (0.003) TOTAL IN EXCESS OF THE K DIMENSION AT MAXIMUM MATERIAL CONDITION.
6. TERMINAL NUMBERS ARE SHOWN FOR REFERENCE ONLY.
7. DIMENSION A AND B ARE TO BE DETERMINED AT DATUM PLANE -W-.

DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	4.90	5.10	0.193	0.200
B	4.30	4.50	0.169	0.177
C	---	1.20	---	0.047
D	0.05	0.15	0.002	0.006
F	0.50	0.75	0.020	0.030
G	0.65 BSC		0.026 BSC	
H	0.50	0.60	0.020	0.024
J	0.09	0.20	0.004	0.008
J1	0.09	0.16	0.004	0.006
K	0.19	0.30	0.007	0.012
K1	0.19	0.25	0.007	0.010
L	6.40 BSC		0.252 BSC	
M	0°	8°	0°	8°

### SOLDERING FOOTPRINT



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